

NOV FIBER GLASS SYSTEMS

Tapering, Scarfing and Cutting Tool Reference Sheet

Tool	Product	Tool Taper Angle	Bulletin #	Comments
1"- 6" Hand Tapering Tool	RED THREAD® II (005990-800-0) GREEN THREAD® (005990-801-0)	1" = 3° 1½" = 2½° 2"- 6" = 1¾°	F6600	You must specify the product to receive the correct mandrels. Order Scarfing adapter kit for Secondary Containment. Smith Power adapter comes separate. Uses Ridgid® 700 or equivalent power drive with a Ridgid® 774 adapter.
2100 Power Tool	RED THREAD® II (005990-795-0)	1¾° 0°	F6625	Tapers 2" & 3" Scarfs 3" & 4"
2102 Power Tool	RED THREAD® II (005990-790-0)	1¾° 0°	F6624	Tapers 2" – 4" Scarfs 3"
2300 Power Tool	GREEN THREAD® (005990-791-0)	1¾°	F6627	Tapers 1"- 4"
2600 Power Tool MOS	1.5"-6" GT 175/250 (005990-788-0)	0°	F6631	Scarfs 1.5"-6" GT MOS products.
8" Tapering & Scarfing Tool	RED THREAD® II GREEN THREAD® GREEN THREAD® MOS (005990-805-1)	0 or 1° 0 or 1° 0°	F6608 (Tapering) F6609 (Scarfing)	Tapers and Scarfs. Order scarfing adapter kit for Secondary Containment. Uses Ridgid® 700 or equivalent power drive with a Ridgid® 774 adapter.
10" & 12" Tapering Tool	RED THREAD® II GREEN THREAD® GREEN THREAD® MOS 10" - (005990-806-0) 12" – (005990-807-0)	0 or 1° 0 or 1° 0°	F6612 (Tapering) F6613 (Scarfing)	Tapers and Scarfs. Order scarfing adapter kit for Secondary Containment. Uses Ridgid® 700 or equivalent power drive with a Ridgid® 774 adapter.
6"- 12" CERAM CORE® Tool	CERAM CORE® (005990-880-1)	None	F6620	Scarfs 6"-12" Ceram Core
8"-12" GT MOS Scarfing Tool	8"-12" GT 175/250 (005990-831-0)	0	F6617	Scarfs 8"-12" GT 175/250 MOS pipe. Can be used on standard GT or RT secondary containment job.
8"-16" Single Point Taper/Scarf Tool	8"-16" RT, GT, GT MOS/SILVER STREAK (005990-833-0)	0 or 1°	F6622	Tapers or scarfs 8"-16" RT, GT, SS. Scarfs 8"-12" GT MOS or 8"-16" SC.
2700 Power Tool	2"-4" SILVER STREAK® (005990-781-0)	1¾°	F6632	Tapers 2"-4" Silver Streak
2"-12" Remote Power Taper Tool	SS, RT, GT (005990-808-0)	2"-6" - 1¾° 8"-12" - 1°	F6601	Tapers 2"-12" pipe. Must change angle for 8" and larger pipe. Recommended for all 6" tapers.
18"-24" Taper Tool	RT, GT, SS GT MOS	1° 1¾°	F6621	Tapers 18"-24"