

# Secondary Containment Pipe and Two-Piece Fittings

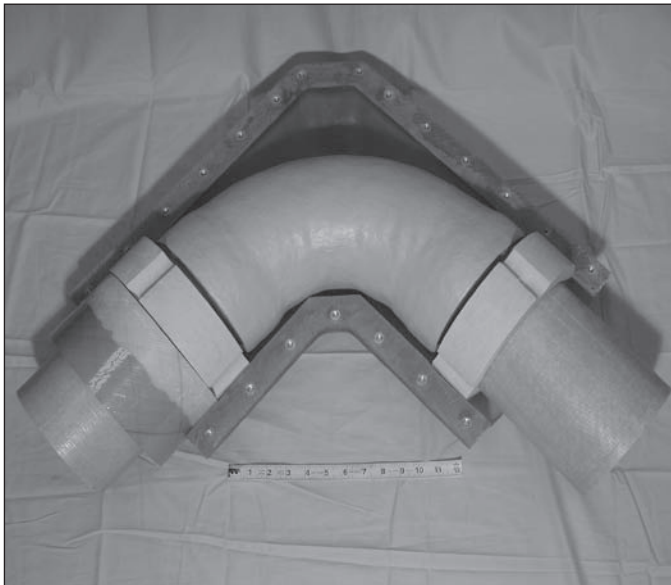
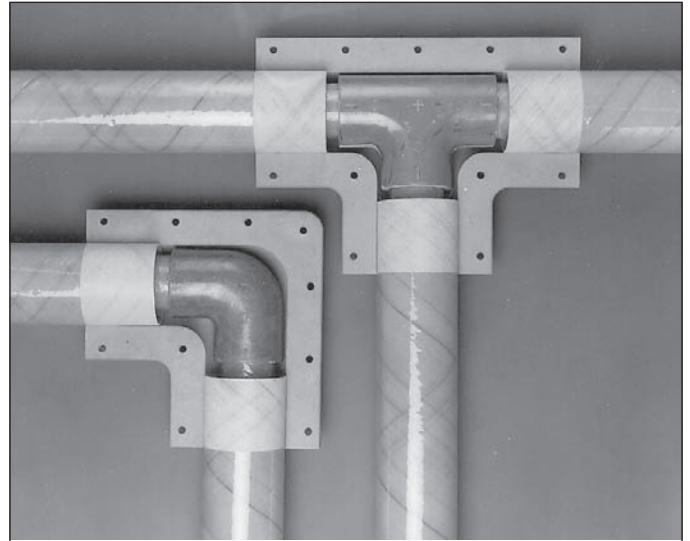
## PRODUCT

NOV Fiber Glass Systems offers secondary containment piping systems with two-piece fittings that meet EPA requirements and help protect the environment by containing possible fluid leaks in case of damage to the system. Both vinyl ester and epoxy resin systems are available to match your application.

Secondary containment piping systems are available in 3"-16" sizes. The primary and secondary containment piping is manufactured by either filament winding or the centrifugal casting process. Refer to **Manual No. C3030** for more details.

The secondary containment system is designed for use with **RED THREAD® II**, **GREEN THREAD®**, **Z-CORE®**, **CENTRICAST PLUS® RB-2530** or **CL-2030**, and **CENTRICAST® RB-1520** or **CL-1520** primary (product) pipe. Primary piping can be centered in the containment piping by using centralizers and anchors as needed.

The secondary containment piping system consists of the next larger pipe size (as a minimum) and special two-piece fittings. The size of the containment pipe may be dictated by the leak-detection method used. Standard fittings are manufactured with epoxy vinyl ester resin. Fittings are manufactured by either the compression molding process, or the contact molding process.



The specific primary, or product, piping should be selected to meet your particular temperature, chemical, and pressure requirements. Depending on size and type of product, the pipe can withstand pressures to 450 psig and temperatures to 275° F. Refer to **Manual No. C3030** and associated Product Data bulletins for your primary pipe selection. The containment systems can be pressure tested and **continuously** monitored.

Refer to **Manual Nos. F6000 and F6080, General Installation Instructions**.

Years of experience have proven that fiberglass pipe from NOV Fiber Glass Systems will outlast pipe made of traditional materials. The service life of fiberglass pipe is far greater than that of pipe made from protected steel, copper, black iron, and even stainless steel.

The advantages of lightweight fiberglass piping are even greater when installing secondary containment systems. Very little equipment is required, and the ease of installation results in material handling and installation cost savings.

## FITTINGS

A complete range of primary fittings is manufactured with the same temperature and pressure capabilities as the pipe. For containment systems, easy to use two-piece fittings constructed of epoxy vinyl ester resin and fiberglass are available.

[www.fgsipipe.com](http://www.fgsipipe.com)

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**NOV Fiber Glass Systems**

# INSTALLATION

Refer to **Manual No. F6000** or **Manual No. F6080** for installation instructions.

**NOTE: It is highly recommended that assembly training be conducted by a factory representative prior to installation start up.**

When connecting containment pipe and fittings, plain ends of the containment pipe are machined or thoroughly sanded to accept the two-piece containment fitting. Containment pipe must be positioned over the primary piping before assembly and bonding of the primary pipe system. The size of the containment fittings may dictate the minimum center line dimensions for the primary piping.

Upon completion of a successful primary pipe test procedure, the two-piece secondary containment fittings may be installed. They are installed using threaded inserts embedded in the fittings and the hex-head bolts supplied by NOV Fiber Glass Systems. A system-matching adhesive must be applied to all bonding surfaces just prior to being joined by the bolts. The secondary containment system must be given time for the adhesive to properly cure before testing the annular space.

The testing of secondary containment piping systems is recommended to ensure the integrity of the pipe, fittings and joints of all types. The introduction of the test fluid during testing should be controlled to prevent sudden pressure surges (Water Hammer). Water Hammer can produce pressures that greatly exceed recommended system test pressure.

**THESE PROCEDURES MUST BE FOLLOWED TO AVOID SERIOUS PERSONAL INJURY OR PROPERTY DAMAGE. FAILURE TO DO SO WILL RESULT IN LOSS OF WARRANTY. BUYER, INSTALLER, OR ANY EMPLOYEE, AGENT, OR REPRESENTATIVE THEREOF ASSUMES THE RISK OF ANY DAMAGE OR INJURY TO PERSON OR PROPERTY.**

**TESTING WITH AIR OR GAS CAN BE EXTREMELY DANGEROUS. REVIEW SAFETY PRECAUTIONS BEFORE STARTING THE TEST AND FOLLOW ALL TESTING PROCEDURES**

## WARNING:

**Air Testing: Hydrostatic test should be used instead of air or compressed gas if possible. When air or compressed gas is used for testing, tremendous amounts of energy can be stored in the system. If a failure occurs, the energy may be released catastrophically, which can result in property damage and personal injury. In cases where system contamination or fluid weight prevents the use of hydrostatic test, air test may be used with extreme caution. To reduce the risk of air testing, use the use the table below to determine maximum pressure. When pressurizing the system with air or compressed gas, the area surrounding the piping must be cleared of personnel to prevent injury. Hold air pressure for one hour, then reduce the pressure to one half the original. Personnel can then enter the area to perform soap test of all joints. Again, extreme caution must be exercised during air testing to prevent property damage or personnel injury. If air or compressed gas testing is used, NOV Fiber Glass Systems will not be responsible for any resulting injury to personnel or damage to property, including the piping system. Air or compressed gas testing is done entirely at the discretion and risk of management at the job site.**

### Maximum Allowable Air Test Pressure

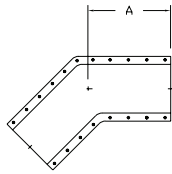
Pipe Dia.	3"	4"	6"	8"	10"	12"	14"	16"
psig	15	15	15	14	9	6	5	4

## ANCHORS

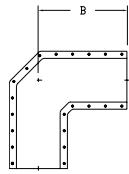
Anchors are available to control pipe movement due to thermal expansion/contractions or fluid flow transients. Secondary containment anchors bond directly to the primary pipe and to the inside of the secondary containment fittings to eliminate relative movement between the two piping systems. The secondary piping can be anchored externally by the methods in **Manual No. E5000** as required.

## CUSTOM DESIGN

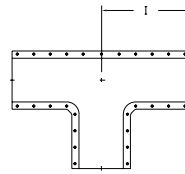
NOV Fiber Glass Systems can help you in solving secondary containment piping design problems. NOV Fiber Glass Systems also has experience in designing and installing double-wall secondary containment systems 16" diameter and larger. Contact NOV Fiber Glass Systems for additional information.



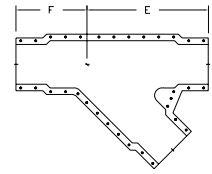
**45° Elbow**



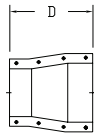
**90° Elbow**



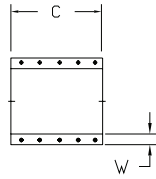
**Tee**



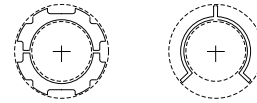
**45° Lateral**



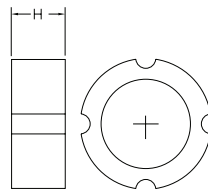
**Concentric Reducer**



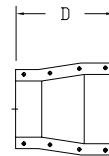
**Coupling**



**Centralizers**



**Anchor Assembly**



**Termination Fitting  
(Vented/Non Vented)**

**DIMENSIONAL DATA FOR CONTAINMENT FITTINGS**

Containment Size (In.)	A	B	C	D	E	F	H	I	W
3	6	7	14	-	11 <sup>3</sup> / <sub>4</sub>	7	2	7	1 <sup>1</sup> / <sub>2</sub>
4	7 <sup>1</sup> / <sub>2</sub>	8	14	6	13 <sup>1</sup> / <sub>8</sub>	7 <sup>1</sup> / <sub>8</sub>	2	8	1 <sup>1</sup> / <sub>2</sub>
6	8	9	16	11	15 <sup>1</sup> / <sub>4</sub>	8	2	9	1 <sup>1</sup> / <sub>2</sub>
8	11	13	20	12	23 <sup>1</sup> / <sub>4</sub>	13	2 <sup>1</sup> / <sub>2</sub>	14	1 <sup>1</sup> / <sub>2</sub>
10	18	21 <sup>1</sup> / <sub>2</sub>	24	15	32 <sup>1</sup> / <sub>2</sub>	19	4 <sup>3</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>2</sub>	1 <sup>3</sup> / <sub>4</sub>
12	21 <sup>1</sup> / <sub>2</sub>	26	26 <sup>1</sup> / <sub>4</sub>	17	37 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>16</sub>	26	1 <sup>3</sup> / <sub>4</sub>
14	22 <sup>1</sup> / <sub>2</sub>	27	28	29	43 <sup>1</sup> / <sub>2</sub>	28 <sup>1</sup> / <sub>2</sub>	5	27	1 <sup>3</sup> / <sub>4</sub>
16	22 <sup>1</sup> / <sub>2</sub>	29	32	31 <sup>1</sup> / <sub>2</sub>	47 <sup>1</sup> / <sub>2</sub>	32	5	29	1 <sup>3</sup> / <sub>4</sub>

Containment Size (mm)	A	B	C	D	E	F	H	I	W
80	152	178	356	-	298	178	51	178	38
100	191	203	356	152	333	181	51	203	38
150	203	229	406	279	387	203	51	229	38
200	279	330	508	305	591	330	64	356	44
250	457	546	610	381	826	483	106	546	44
300	546	660	667	432	953	572	106	660	44
350	572	686	711	737	1,105	724	127	686	44
400	572	737	813	800	1,207	813	127	737	44

## STANDARD SECONDARY CONTAINMENT PIPING SYSTEMS

Primary Pipe System	Primary Sizes (In.)	Pressure Range (Static) for Primay (Product) Piping		Temperatures		Resin Type
		(psig)	(MPa)	(°F)	(°C)	
Red Thread II	2" - 16"	Up to 450	Up to 3.1	210	99	Epoxy
Green Thread	1" - 16"	Up to 450	UP to 3.1	225	107	Epoxy
Z-Core	1 - 8"	Up to 150	Up to 1.0	275	135	Epoxy
RB-2530	1" - 14"	Up to 150	Up to 1.0	250	121	Epoxy
CL-2030	1" - 14"	Up to 150	Up to 1.0	200	93	Vinyl Ester
RB-1520	1½" - 14"	Up to 150	Up to 1.0	250	121	Epoxy
CL-1520	1½" - 14"	Up to 150	Up to 1.0	200	93	Vinyl Ester

If the Primary Pipe Size is:	Minimum Containment Pipe Size Required for RT II/GT Primary Pipe is:	Minimum Containment Pipe Size Required for RB/CL Primary Pipe is:
(In.)	(In.)	(In.)
1	-	3
1½	-	3
2	3*	3*
3	4*	4*
4	6*	6*
6	8	8
8	10	10**
10	12	12
12	14	14
14	16	16

\* When using 2", 3", or 4" sweep fittings, use containment pipe and fittings that are two diameter sizes larger than the primary. Contact the factory for recommendations.

\*\*When using 8" 90° elbows, 12" containment 90° elbows may be needed. Contact factory for recommendations.

†When using 3" 90° elbows, 6" containment 90° elbow may be needed. Contact the factory for recommendations.

**RT II = RED THREAD II**      **RB = RB 2530 & RB-1520**  
**GT = GREEN THREAD**      **CL = CL 2030 & CL-1520**  
**ZC = Z-CORE**

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